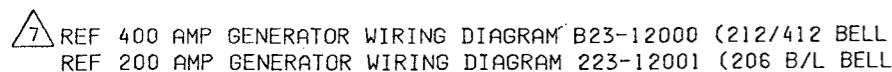
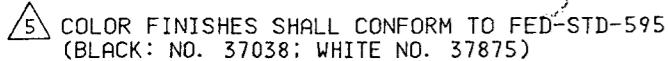


NOTICE: THE INFORMATION AND
DESIGN CONTAINED HEREIN IS THE
PROPERTY OF PREMIER AVIATION
WHO RESERVES ALL RIGHTS THERETO

NOTES (UNLESS OTHERWISE SPECIFIED)

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURE, 115-12112 (PARA. 2.1/2.2).
 2. REMOVE ALL BURRS, BREAK ALL EDGES/CORNERS .015-.25 RAD, EXCEPT AS NOTED.
 3. PRIME SHEET METAL PARTS WITH MIL-P-23377 EPOXY PRIMER OR TT-P-1757 ZINC CHROMATE PRIMER OR EQUIV.

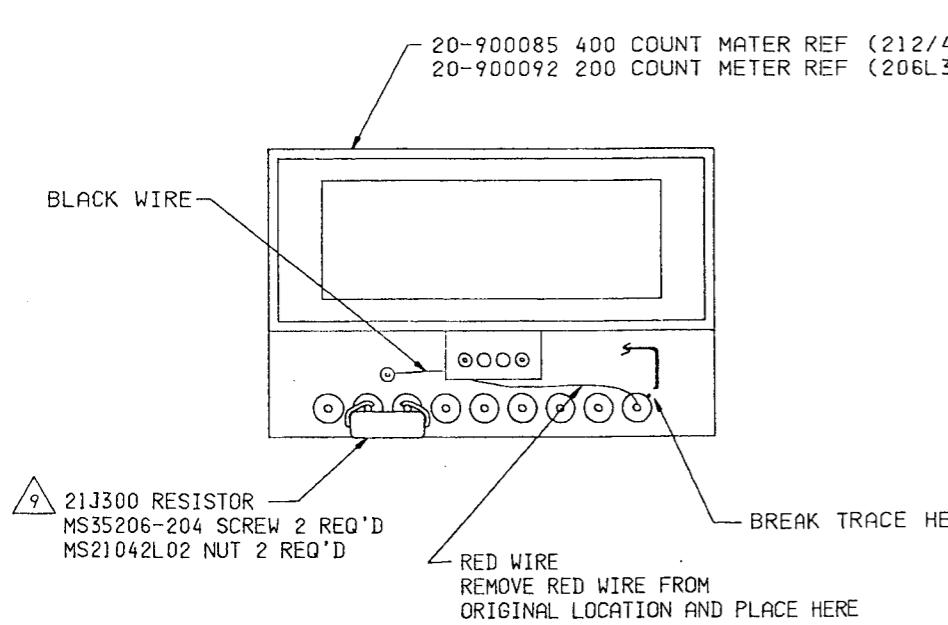
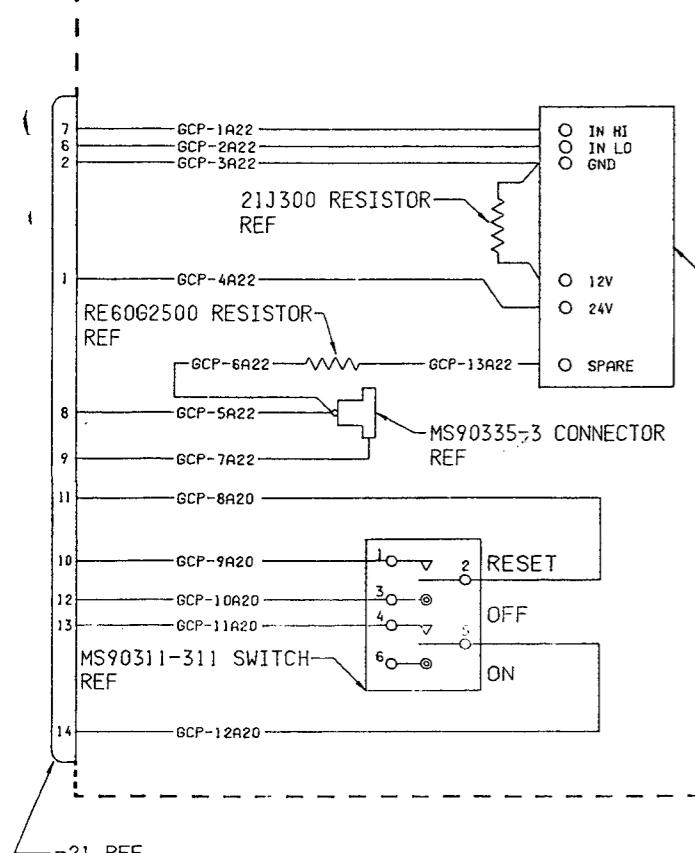


1				21J300	RESISTOR	300 OHM 2W	OHMITE
1		1	1	RE60G2500	RESISTOR	250 OHM 5W	DALE
1			1	20-900085	400 COUNT METER	9	MODUTEC
			1	20-900092	200 COUNT METER	9	MODUTEC
	1			DAMA-15P	CONNECTOR		SOURAIN
1			1	MS90311-311	SWITCH	8	
1			1	1	MS90335-3	CONNECTOR	
					/		
1		1	1	FSD-2	NUTRING		FASTNER SPECIALTY
2		2	2	D20418-26	JACKSCREW		ITT
	4			MF6000-06	NUTPLATE		KAYNAR MFG
		1		2633-01	BUTTON		AVECO
4		4	4	PFSC3-1 1/2-38A	STUD ASSY		DZUS
	1			Z32-64A-36 (T)	BOX		ZERO
1	1			083-91000-01	PLACARD		PREMIER
1				027-24003-05	ILLUMINATED OVERLAY		PREMIER
			1	027-24003-03	ILLUMINATED OVERLAY		PREMIER
			1	027-24003-01	ILLUMINATED OVERLAY		PREMIER
QTY	QTY	QTY	QTY	QTY	DESCRIPTION	SPECIFICATION	CODE ITEM NO.
PER	PER	PER	PER	PER	PART NO.		
-41	-23	-21	-19	-11	-09	-07	PARTS LIST

REV STATUS	D	D	D
SHEET NO.	1	2	3

REVISIONS					
ZONE	MOD	REV	DESCRIPTION	DATE	APPROVED
		-	MFG. RELEASE	3/09/91	QJ
		A	INCORPORATED PER ECO #3426	5/20/91	QJ
		B	REVISED AND REDRAWN SEE HISTORY COPY INCORPORATE ECO 3440	11/18/91	QJ
		C	REVISED AND REDRAWN SEE HISTORY COPY INCORPORATE ECO 3479	12/30/91	QJ
		D	REVISED AND REDRAWN SEE HISTORY COPY INCORPORATE ECO 3648	03/08/93	MM/PLB

MATERIAL	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON		DRAWN J MUNOZ DATE 3/8/91	CHECKED APPROVAL APPROVAL	 PREMIER AVIATION GRAND PRAIRIE, TEXAS
	DECIMALS . ⁺ ₋ .05 .00 ⁺ ₋ .03	ANGLES ± ¹			
FINISH	ON	NHA	RELEASED ①	5/31/91	SIZE CODE IDENT. NO. D OSUV8 023-13000 REV. D SCALE: WT: SHEET 1 OF 3
	206B/L	B23-12001	APPROVAL		
	212	B23-12000	APPROVAL		
412	B23-12000	APPROVAL			

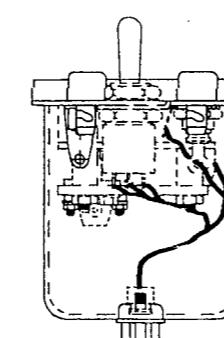


-23 METER MOD

(-07/-09/-41)

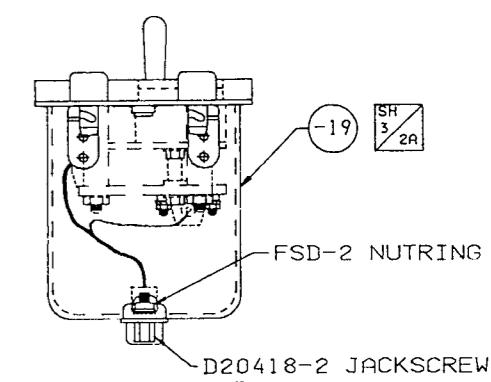
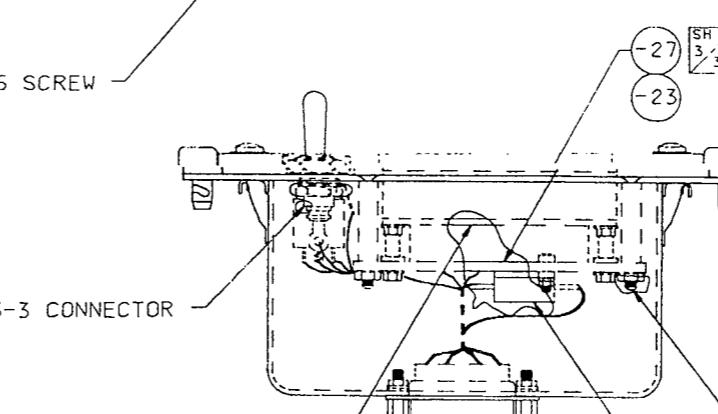
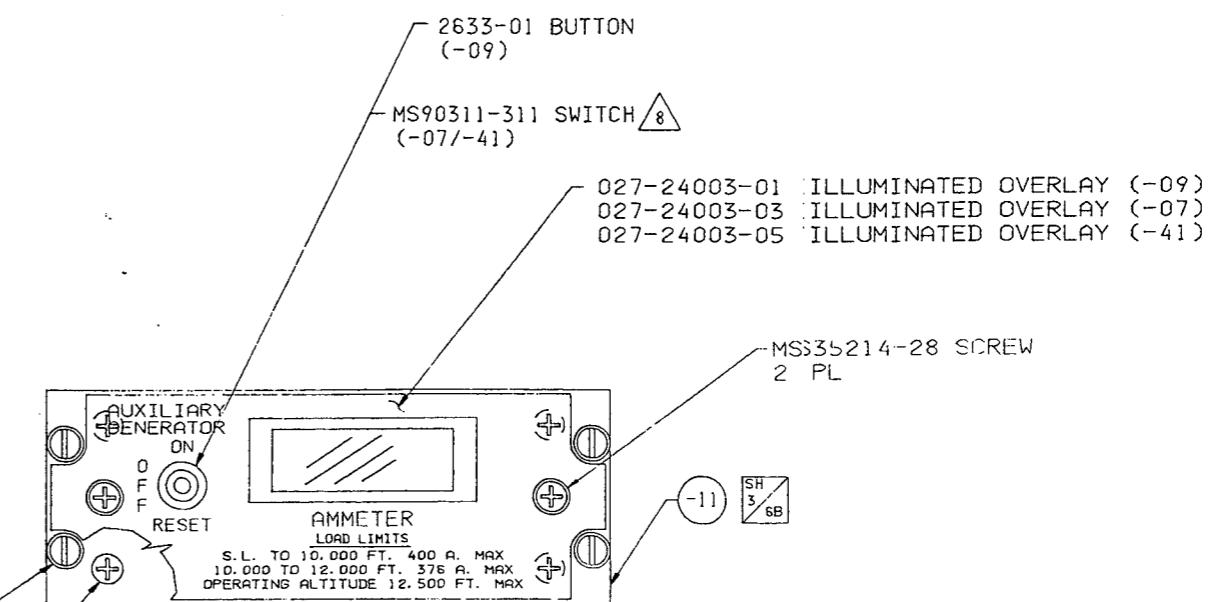
20-900085 400 COUNT METER REF (-07/-41)
20-900092 200 COUNT METER REF (-09)

PFSC3-1/2-38A STUD ASSY
4 REQD



VIEW SHOWN WITH CENTER AND
LOWER NUTPLATE REMOVED FOR CLARITY

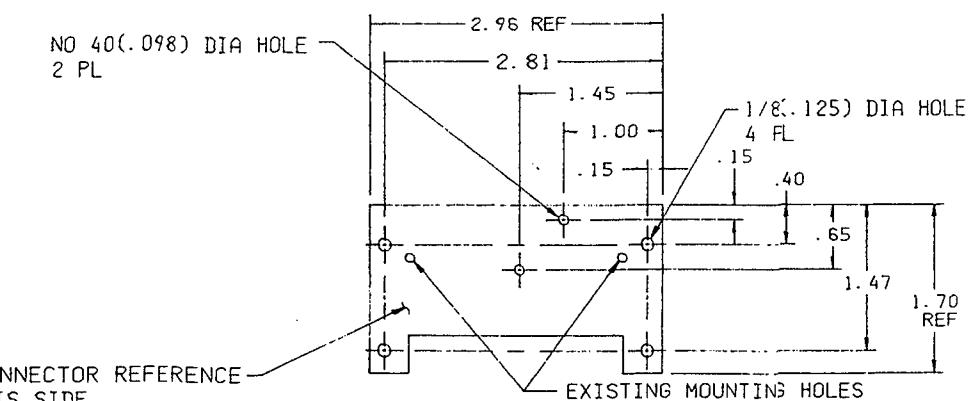
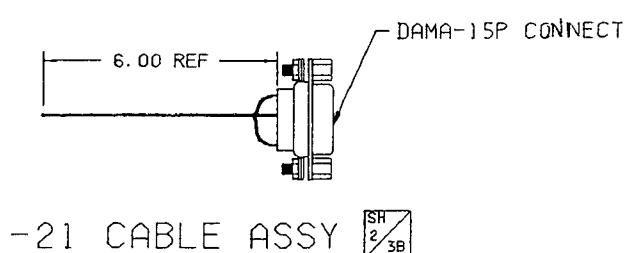
20-900092 METER ASSY
(-09)
20-900085 METER ASSY
(-07/-41)



MS24693-12 SCREW
NAS1149DN416K WASHER
MS21042L04 NUT
NAS43DD-0-54 SPACER
4 PL

RE60G2500 RESISTOR
REF

-07 ASSY ▲
-09 ASSY ▲ ▲
-41 ASSY ▲

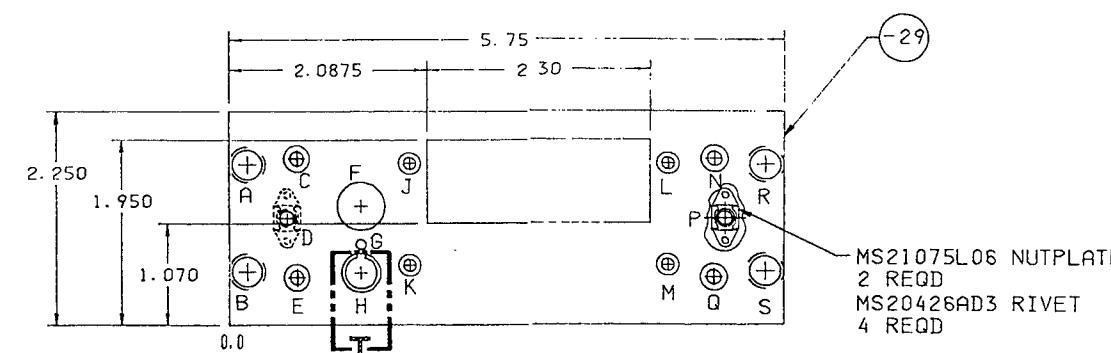


-27 BACK PANEL MOD 2 2B

SUPPLIES WITH 20-900085
& 20-900092 COUNT METER

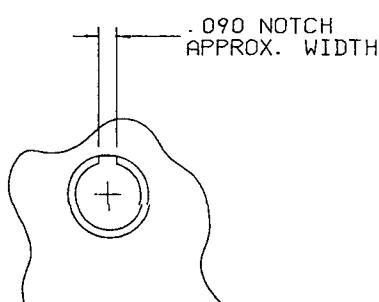
DIMENSION CHART

LET	X	Y	DIAMETER
A	.1875	1. 6875	261 $\frac{1}{16}$ INCH DIA CSK 100 X .328 DIA F.S.
B	.1875	.5625	261 $\frac{1}{16}$ INCH DIA CSK 100 X .328 DIA F.S.
C	.709	1. 75	NO 27(.144) DIA HOLE CSK 100 X .300 DIA
D	.60	1. 125	NO 16(.177) DIA HOLE
E	.709	.50	NO 27(.144) DIA HOLE CSK 100 X .300 DIA
F	1.40	1. 25	1/2(.500) DIA HOLE
G	1.40	.85	NO 38(.1015) DIA HOLE
H	1.40	.55	3/16(.188) DIA HOLE C BORE .45 DIA X .03 DP
J	1. 9075	1. 70	1/8(.125) DIA HOLE CSK 100 X .250 DIA
K	1. 9075	.63	1/8(.125) DIA HOLE CSK 100 X .250 DIA
L	4. 5675	1. 70	1/8(.125) DIA HOLE CSK 100 X .250 DIA
M	4. 5675	.63	1/8(.125) DIA HOLE CSK 100 X .250 DIA
N	5.041	1. 75	NO 27(.144) DIA HOLE CSK 100 X .300 DIA
P	5.15	1. 125	NO 16(.177) DIA HOLE
Q	5.041	.50	NO 27(.144) DIA HOLE CSK 100 X .300 DIA
R	5.5625	1. 6875	261 $\frac{1}{16}$ INCH DIA F.S. CSK 100 X .328 DIA F.S.
S	5.5625	.5625	261 $\frac{1}{16}$ INCH DIA F.S. CSK 100 X .328 DIA F.S.

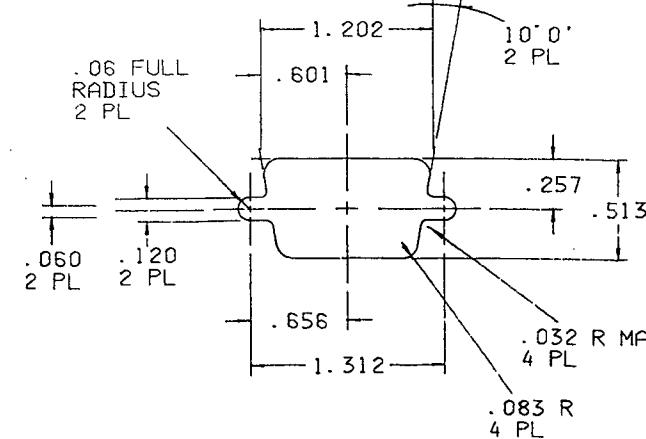


083-91000-01 PLACARD
(LOCATE APPROX. AS SHOWN)
"FINAL" ASSY NO. TO BE INSCRIBED
ON PLACARD

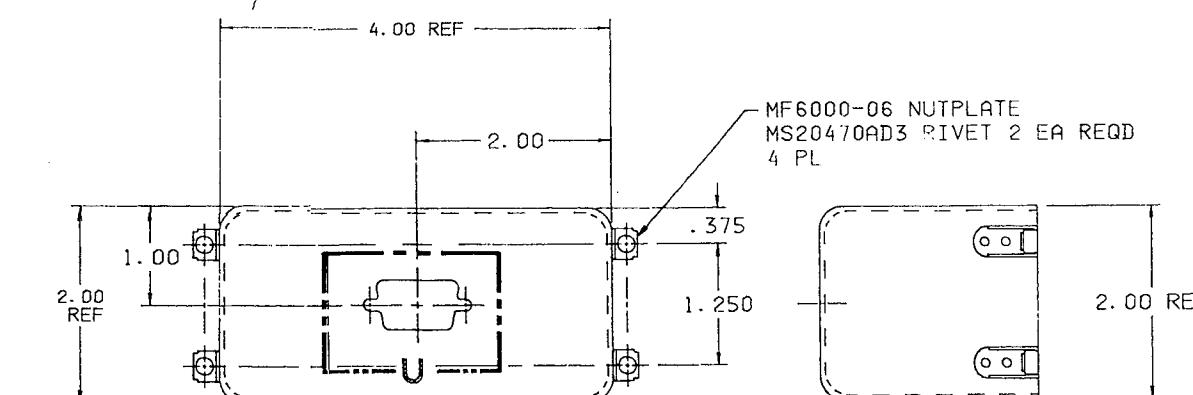
-11 PANEL ASSY 5 2 2C
MATL: 063 THK. 2024-T3, QQ-A-263/4



VIEW T
SCALE: 2/1



VIEW U



-19 BOX ASSY 5 2 1B

MAKE FROM Z32-64A-36 ZERO BOX